Appendix E

CPP-MON-P7.5-A1
Tank Farm Load Limitations

DOCUMENT CATEGORY II

Lockheed Martin Idaho Technologies Company INEL FORM L-0412.9# (08-96 - Rev. #00)

Management Control Procedure ICPP—D&R	TANK FARM LOAD LIMITATIONS	Identifier: CPP-MCP-P7.5-A1 Revision: 4 Page: 1 of 5
Document Control Center (208) 526-3501	Document Owner/Approver: R. L. Hastings	Effective Date: AUG 2 6 1997

975-A1.WPD/WP DAR Number: 15796

1. PURPOSE

This procedure outlines the limitations for surface loads to enter the tank farm load zones in various surface conditions as per TS 4.2B14.

2. SCOPE AND APPLICABILITY

This procedure identifies loads that can be used on applicable tank farm load zones; included are actions to take when load type is needed, but not listed, or surface conditions such as snow or mud are present.

3. PREREQUISITES

None.

4. INSTRUCTIONS

NOTE: *Drawing number 097726, Limitations On Vehicle Loads On The ICPP Tank Farm, can be used as a reference.*

4.1 Liquid Waste Processing Operators: GO TO form ICPP-4163X, Tank Farm Surface Load Zone Inspections, and perform a weekly (see instructions on 4163X) survey of existing surface conditions, vehicles and loads.

4.2 Tank Farm Facility Management or Designee, or Liquid Waste Processing Shift Supervision: Review conditional steps 4.2.1 through 4.2.4 and go to the appropriate response step (4.3 through 4.6) for limitations and controls.

4.2.1 IF controlling and monitoring vehicles,
THEN GO TO step 4.3.

4.2.2 IF controlling and monitoring non-vehicle loads such as gravel, soil, plywood and cement barriers, for example,
THEN GO TO step 4.4.

4.2.3 IF controlling and monitoring large personnel groups,
THEN GO TO step .4.5

4.2.4 IF controlling and monitoring weather caused surface conditions,
THEN GO TO step 4.6.

4.3 Prior to any vehicle entering tank farm load control zones, do the following:

NOTE 1: *Drawing number 097726, Limitations On Vehicle Loads On The ICPP Tank Farm, can be used as a reference.*

NOTE 2: *Appendix A vehicle weights include the vehicle's nominal full loading.*

4.3.1 IF the actual vehicle load exceeds the vehicle's full nominal load,
THEN contact tank farm facility management before proceeding.

4.3.2 GO TO Appendix A, Specified Vehicle Listing, to ensure vehicle is listed;
THEN RETURN TO step 4.3.3.

4.3.3 IF a vehicle is not listed in Appendix A,
THEN contact Tank Farm Facility management or Liquid Waste Processing shift supervision to see if the vehicle has prior access approval and filed per the 5% and 95% criteria (filed 4162X).

4.3.4 IF the vehicle has no prior access approval under the 5% and 95% criteria,
THEN GO TO form ICPP-4162X, Tank Farm Vehicle or Load Addition Worksheet, to calculate the specified variables to verify if the 5% and 95% criteria can be met,
AND RETURN TO step 4.3.5.

NOTE 1: *Vehicles may be replaced by other vehicles on a one for one basis, provided they have similar loads and configurations.*

NOTE 2: *The 5% and 95% criteria are defined on form ICPP-4162X, Tank Farm Vehicle or Load Addition Worksheet.*

NOTE 3: *New vehicles are evaluated against those vehicles listed in Appendix A only.*

4.3.5 IF the vehicle meets the criteria
THEN GO TO ICPP-4162X, complete and give to shift supervision;
AND RETURN TO step 4.3.6.

4.3.6 WHEN a vehicle is approved (as shown on 4162X) or is listed in the table in Appendix A,
THEN GO TO the beginning of Appendix A for a listing of zones the specified vehicle can travel on,
AND RETURN TO step 4.3.7.

4.3.7 Inform drivers that to prevent amplifying wheel pressure upon the soil, vehicle speed must be a maximum 2.5 mph.

4.3.8 IF moving a crane on location,
THEN inform the crane operator that the crane boom and its load must be kept low (as reasonably possible) for safe transportation.

4.3.9 IF maintenance, access, or general activities to the tank farm disturbs the tank farm membrane,
THEN contact the Tank Farm Facility Engineer or designee.

4.4 IF a non-vehicle load such as gravel, soil, plywood and concrete, for example, are needed on the tank farm,
THEN do the following:

4.4.1 IF the non-vehicle load is 1000 pounds or less,
THEN no monitoring is needed.

4.4.2 IF a non-vehicle load exceeds 1000 pounds,
THEN contact tank farm Facility Engineer or designee for further instructions.

4.5 IF a large closely assembled group needs access to the tank farm,
THEN do the following:

NOTE 1: *A tour group, regardless of individual spacing, is considered closely assembled.*

NOTE 2: *Groups less than 17 need no monitoring.*

4.5.1 IF a group between 18 and 54 accumulate in one area,
THEN the group must be controlled and monitored to the equivalency and restrictions of a Category 1 vehicle.

NOTE: *Closely assembled groups beyond 108 are not allowed on the tank farm.*

4.5.2 IF a closely assembled group between 55 and 108 accumulate in one area,
THEN the group must be controlled and monitored to the equivalency and restrictions of a Category 2 vehicle.

NOTE : *Rain amounts need not be monitored for tank farm surface load control.*

4.6 IF rain or snow has caused surface conditions to become questionable (visible puddles, obviously wet soil, or more than 16 inches of snow),
THEN do the following:

4.6.1 IF more than 16 inches of surface snow depth is measured,
THEN stop vehicle entrances, exits or movement on the tank farm,
AND contact the Tank Farm Facility Engineer or designee.

4.6.2 IF surface conditions exist under heavy rain or snow accumulations, or is excessively muddy,
THEN contact Industrial Safety or Tank Farm Facility management to determine if circumstances will make driving hazardous or will disturb the tank farm membrane.

5. RECORDS

ICPP-4162X, Tank Farm Vehicle or Load Addition Worksheet
ICPP-4163X, Tank Farm Surface Load Zone Inspections

6. DEFINITIONS

None.

7. REFERENCES

See Basis Document, P7.5-A1, Tank Farm Load Limitations

8. APPENDICES

Appendix A, Vehicle Load Zone Guide and Specified Vehicle Listing

DOCUMENT CATEGORY II
INEL FORM L-0412.9# (08-96 - Rev. #00)

Management Control Procedure ICPP--D&R	TANK FARM LOAD LIMITATIONS	Identifier: CPP-MCP-P7.5-A1 Revision: 4 Page: A1 of A5

APPENDIX A

Vehicle Load Guide and Specified Vehicle Listing

1. Vehicles given in the below table are grouped in four categories: I, II, III & IV.

2. Vehicles allowed in each zone as shown on drawing number 097726, Limitations On Vehicle Loads On The ICPP Tank Farm, are as follows.

   1) Zone A: A maximum of two (2) category I vehicles (except Bobcat 753), at least 10 feet apart.

   2) Zone B: A maximum of two (2) category I at least 10 feet apart.

   3) Zone C: Zone can accommodate one of the following vehicles combinations at any given time

      a. Four (4) category I vehicles

      b. Two (2) category I vehicles and one (1) category II vehicle

      c. Two (2) category II vehicles

      d. One (1) category III vehicle

      e. Any other combination of vehicles with a sum weighing factor of 4.0 or less (see table category headings) is also allowed in Zone C.

   4) Zone D: Any combination of categories I, II, III, or IV ($\geq$ 50 ft. from VES-WM-180 through VES-WM-190 vault walls).

3. Zones A, B, and C are figured for the vehicle and its load weight only.

APPENDIX A

Vehicle Load Guide and Specified Vehicle Listing

Category I Vehicles (Weighing Factor equal 1.0)	
Trucks	
	Ford Ranger 4X2
	Ford Ranger 4X4
	Ford F150
	Ford F250
	Ford F250 HD
Bobcat 753 Loader	
Vibratory Rammers	
	Wacker BS45Y
	Wacker BS60Y and GVR151Y
	Wacker BS62Y, 65Y
Stone Duomat DR60 Roller	
Personnel	
	Accumulate group of 18 to 50

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APPENDIX A

Vehicle Load Guide and Specified Vehicle Listing

Category II Vehicles (Weighing Factor equals 2.0)	
Trucks	
	Ford F350 SWR
	Ford F350 DRW
	Ford F350 SD
Forklifts	
	Caterpillar V70F
	Caterpillar V80F
	Caterpillar V90F
	Caterpillar V100F
	Caterpillar VC110F
	Caterpillar V110B
Backhoes	
	Case 580 Backhoe
	Case 580E Extendahoe
	Case 580 Super K Loader
	Case 580D Backhoe
	John Deere 310D Loader
Grove AP 308 Crane	
Drill Rigs	
	Long Year 2200
	Killman BK-B1
Wacker BS105Y	
Vibratory Rollers	
	Wacker Mikasa MT-85
	Wacker RS800A, H
	Wacker RD800V
	Wacker WDH86/110
	Wacker W55, 55T, 74, 74A
	Wacker RT560
	Wacker RT820
	Wacker R1000, S , B
	Stone Duomat R50P
	Stone Duomat DR70, 70P
	Stone Duomat R778, DR77
	Stone Duomat R90B
	Stone Duomat CP323, CS323
	Ingersol Rand DA-30 Roller

APPENDIX A

Vehicle Load Guide and Specified Vehicle Listing

(category II vehicles continued)

D4H Crawler Tractor	
Simon MPL-60 Manlift	
Personnel	
	Accumulate group of 55 to 108

Category III Vehicles (Weighing Factor equals 4.0)	
Trucks	
	10 Yd Dump Truck
	Truck Tractor with 40 foot trailer
	10 Yd Concrete Truck
	GM Two-ton Truck
Forklifts	
	Hyster Forklift A66
	Caterpillar V130B
	Caterpillar V155B
Becho Drill Rig	
CME 55 Drill Rig	
Caterpillar 966C Loader	
Caterpillar CB434 Roller	
Cranes	
	P&H 18
	P&H 35
	P&H 120
	P&H 122
	P&H 128
	Grove RT58C
	Grove RT58E
	Grove RT418
	Grove RT500
	Grove RT550
	Grove RT528C
	Grove RT630B
Hitachi Trackhoe UH082	
International 520 Loader	
Liftall Forklift HT150	
Single Loader Hot Waste Box	

*No other vehicles are permitted in the A, B, and C zones of the Tank Farm at the same time as the Grove RT58E.

TANK FARM VEHICLE OR LOAD ADDITION WORKSHEET
CATEGORY 2

This data sheet is the current revision date per the current Form Index

_____
Signature / Date

Date:_____
Time:_____

New vehicle or load:_____

Replaced vehicle as listed in Appendix A, per P7.5-A1, Tank Farm Surface Load Limitations_____

Instructions:

1. Form must be completed by one of the following: shift supervision, engineering analyst, or tank farm facility management or designee.

2. When completed, file one copy (photocopy) at the shift supervisor's office, and give the original to the tank farm facility engineer or designee .

3. Answer the following questions, (a-e) using the formulas provided, to verify if new vehicle falls within the 5% or 95% criteria (see form endnote for definitions); show calculations in the space provided next to the formulas. (TS 4.2B14)

   NOTE: In the formulas provided, the superscript N equals new for new vehicle; likewise the superscript O equals the replaced vehicle. Additionally, there is no correlation between the superscript N and O and the vehicle's model year.

   a. The new vehicle's total load (W_N), including its combined weight and lift load, do not exceed the design loads of the vehicle it replaces (old).

   $$W_N \leq 1.05\ W_O$$

   Pass [ ] Fail [ ]

   b. The new vehicle has the same number of axles and supports (if available or needed) as the vehicle it replaces (old).

   Pass [ ] Fail [ ]

   c. The wheel track (width) and support distance (when used), of the new vehicle (T_N) is within ± 5% of the vehicle it replaces (T_O).

   $$0.95\ T_O \leq T_N \leq 1.05\ T_O$$

   Pass [ ] Fail [ ]

   d. The distance between the new vehicle's front and rear axles and supports (WB_N) is within ± 5% of the vehicle it replaces (WB_O); if there are more than two axles, each adjacent pair of axles must be evaluated.

   $$0.95\ WB_O \leq WB_N \leq 1.05\ WB_O$$

   Pass [ ] Fail [ ]

   e. The new vehicle's support contact area, such as tires and pads (A_N), is at least 95% of the vehicle it replaces (A_O).

   $$A_N \geq 0.95\ A_O$$

   Pass [ ] Fail [ ]

continued on reverse side

continued

f. If the vehicle fails on any of the above criteria (a-e), the vehicle is not allowed on the tank farm and the tank facility engineer or designee must be notified. If vehicle passes, go to step g.

1. Identify which category the vehicle failed and why.

_____

_____

_____

g. I certify the new (replacing) vehicle _____ meets the 5% criteria, and may be allowed in the tank
vehicle

farm control zones as a category _1___ 2 ___ 3 ___ 4 ____ vehicle.
Circle one

Name (printed):_____

Date:_____

Signature:_____

Authorizer can be tank farm facility engineer or manager or designee, or an engineering analyst.

h. I have checked the calculations and concur, or have made corrections to bring concurrence (authorizer will need to review corrections for concurrence and initial their signature), with item e above.

Name (printed):_____

Date:_____

Signature:_____

Witness/verifier can be tank farm facility engineer or manager or designee, or an engineering analyst; but not same individual who signed on step g.

I. Attach supporting documents such as manufacture's specifications on load weight and side-to-side and front-to-back wheel base dimensions.

5% and 95% criteria definitions (TS 4.2B14)

1) Total new vehicle load weight, including its combined weight and lift load, do not exceed the old vehicle's design loads by more than 5%.
2) The distance between the new vehicle's axles and supports is within 5% of the old vehicle's axles and supports.
3) The new vehicle's support contact area is not less than 95% of the old vehicle's support contact area.

Table 2

List of Vehicles Considered for ICPP Tank Farm
Maximum Lift Load = 12 Kips

	Vehicle	AEC Reference
Trucks	Ford Ranger 4x2	7-4A
	Ford Ranger 4x4	7-4A
	Ford F150	7-4A
	Ford F250	7-4A
	Ford F250 HD	7-4A
	Ford F350 SRW	7-4A
	Ford F350 DRW	7-4A
	Ford F350 SD	7-4A
	10 Yd Conc. Truck	7-4P
	10 Yd. Dump Truck	7-25
	Tractor	7-25
	40 Ft. Trailer	7-25
Forklifts	Cat V70F	7-4D
	Cat V80F	7-4D
	Cat V90F	7-4D
	Cat V100F	7-4D
	Cat VC110F	7-4D
	Cat V110B	7-4F
	Cat V130B	7-4F
	Cat V155B	7-4F
Loaders/ Backhoes	Case 580 SuperK	7-4L
	Cat 966C	7-4H
	Bobcat 753	7-4M
Wheeled cranes on tires		
	P&H 35	7-4A
	P&H 120	7-5A
	P&H 122	7-5C
	P&H 128	7-5D
	P&H 150	7-5E
	P&H 165	7-5F
	Grove AP308	7-5G
	Grove RT58C	7-5H&I
	Grove RT418	7-5J&K
	Grove RT528C	7-4I
	Grove RT630B	7-5L&M
	Grove RT740B	7-5N&O
	Grove RT760	7-5P
	Grove RT990	7-13
	Grove HL150T	7-5R

	Vehicle	AEC Reference
Drill Rigs		
	Killman BK-81	7-2
	CME 55	7-2
	Long Year 2200	7-2
Robotic Tank Ispection		
	RTI	7-1
Vibratory Rammers		
Wacker	BS45Y	7-4N
	BS60Y,GVR151Y	7-4N
	BS62Y,65Y	7-4N
	BS105Y	7-4N
Vibratory Rollers		
Wacker	RS800A,H	7-4N
"	W55,55T,74,74A	7-4N
"	RT560	7-4N
"	RT820	7-4N
"	WDH86/110	7-4N
"	RD880V	7-4N
"	R1000,S,B	7-4N
Stone	R50P	7-4O
"	DR60	7-4O
"	DR70,DR70P	7-4O
"	R77B,DR77	7-4O
"	R90B	7-4O
Cat	CP323,CS323	7-4B
"	CB 434	7-4C
Crawler Cranes		
	Grove HL150C	7-5S
	Manitowoc 4000	7-4
Crawler Backhoe		
	CAT 235	7-4G
Crawler Tractor		
	D4H Series II	7-13

Table 3

Summary of Vehicle Loads Data

	Vehicle	Min. Track Front/Rear(in)	Wheelbase Min/Max(in)	No. of Tires Front	No. of Tires Rear	Max Axle Loads (lbs) Front	Max Axle Loads (lbs) Rear	Ref #
Trucks	Ford Ranger 4x2	55.3/54.1	108/125	2	2	2580	2750	7-4A
	Ford Ranger 4x4	55.3/54.1	108/125	2	2	2800	2750	7-4A
	Ford F150		117/155	2	2	3800	3800	7-4A
	Ford F250		133	2	2	3900	5300	7-4A
	Ford F250 HD		133/155	2	2	4600	6250	7-4A
	Ford F350 SRW	65.7/64.3	133/168	2	2	5000	6250	7-4A
	Ford F350 DRW	65.7/67.1	133/168	2	4	5000	8250	7-4A
	Ford F350 SD	67/69	137/161/185	2	4	5000	11000	7-4A
	10 Yd Conc. Truck	82.75/72	244	2	8	9340	56760	7-4P
	10 Yd. Dump Truc	95	204	2	8	15000	38000	7-25
	Tractor	95	204	2	8	15000	38000	7-25
	40 Ft. Trailer	96	450	0	8	---	38000	7-25
Forklifts	Cat V70F	45.3/46.4	72	2	2	18550	1950	7-4D
	Cat V80F	45.3/46.4	72	2	2	19900	2200	7-4D
	Cat V90F	45.3/46.4	72	2	2	21300	2500	7-4D
	Cat V100F	45.7/46.4	82	2	2	23200	2200	7-4D
	Cat VC110F	45.7/46.4	82	2	2	24550	2350	7-4D
	Cat V110B	65	86	4	2	25950	3000	7-4F
	Cat V130B	65	86	4	2	28700	3150	7-4F
	Cat V155B	65	86	4	2	32500	3550	7-4F
Loaders/ Backhoes	Case 580 SuperK	67.5/61.2	84	2	2	8960	12014 (F)	7-4L
	"	"	"	"	"	5149	13745 (R)	"
	"	"	"	"	"	5149	12014 (U)	"
	Cat 966C	85	122	2	2	65057	0 (F)	7-4H
	"	"	"	"	"	11138	25988 (U)	"
	Bobcat 753	47	35.44	2	2	7330	0 (F)	7-4M
	"	"	"	"	"	1419	3311 (U)	"

NOTE: For all vehicles, load values given represent rated axle loads unless otherwise noted. *For loaders and backhoes, load values represent unloaded condition (U) or ultimate axle loads due to tipping front (F) or rear (R).

Table 3 (Cont'd)

Summary of Vehicle Loads Data

Vehicle	Main Outrigger Spacing Length	Width	Offset of Front Outrigger from Ctr	Pad Size	Weight (lbs)	Ref #
Wheeled cranes on pads						
P&H 35	19'-3"	17'-10"	10'-1 1/2"	19.25" sq.	53261	7-5B
P&H 120	18'-2"	18'-0"	8'-8"	14" sq.	44087	7-5A
P&H 122	18'-2"	18'-0"	8'-8"	14" sq.	45448	7-5C
P&H 128	18'-2"	18'-0"	8'-8"	14" sq.	51320	7-5D
P&H 150	23'-7.9"	23'-7"	12'-0 3/4"	24" dia.	79177	7-5E
P&H 165	23'-7"	23'-7 1/2"	12'-4 1/2"	24" dia.	96054	7-5F
Grove AP308	135.5"	112"	78.5"	72 sq. in.	15461	7-5G
Grove RT58c	20'-2"	14'-6"	124.5"	13.5" sq.	58280	7-5H&I
Grove RT418	18'-1"	18'-6"	106"	16.5" sq.	37200	7-5J&K
Grove RT528C	18'-9"	19'-0"	9'-2 1/4"	16.5" sq.	51610	7-4I
Grove RT630B	18'-8 3/4"	19'-0"	9'-2 1/4"	16.5" sq.	53670	7-5L&M
Grove RT740B	22'-1 1/2"	22'-0"	11'-1 1/2"	24" dia.	66180	7-5N&O
Grove RT760	22'-11"	23'-0"	11'-3"	24" dia.	90885	7-5P
Grove RT990	26'-9"	24'-0"	15'-1 1/2"	30.5" dia.	136400	7-13
Grove HL150T	19'-10"	22'-0"	10'-1.8"	30.5" dia.	189804	7-5R
"	39'-2"	0'-0"	24'-11"	24" dia.	"	"
Drill Rigs on pads						
Killman BK-81	26.8'	--	--	--	28000	7-2
CME 55	26'-6"	--	--	--	33100	7-2
Long Year 2200	--	--	--	--	12200	7-2
Robotic Tank Ispection						
RTI	approx 6'	approx 6'	--	--	13000	7-1

Table 3 (Cont'd)

Summary of Vehicle Loads Data

Vehicle	Track (inches)	Wheelbase (inches)	No. of Tires Front	No. of Tires Rear	Weight (pounds)	Max axle loads (lbs) Front	Max axle loads (lbs) Rear		Ref #
Wheeled cranes on tires									
P&H 35	77	125	2	2	53261	26234	27027	(1)	7-5B
P&H 120	77	120	2	2	44087	18732	25355	"	7-5A
P&H 122	77	120	2	2	45448	21262	24186	"	7-5C
P&H 128	77	120	2	2	51320	23965	27355	"	7-5D
P&H 150	102	150	2	2	79177	41401	37776	"	7-5E
P&H 165	102	155	2	2	96054	49365	46690	"	7-5F
Grove AP308	72	84	2	2	15461	6731	8730	"	7-5G
Grove RT58C	---	121	2	2	58280	28320	29960	"	7-5H&I
Grove RT418	82	121	2	2	37200	18000	19200	"	7-5J&K
Grove RT528C	77.5/81.125	121	2	2	51610	23310	28300	"	7-4I
Grove RT630B	77.5/81.125	121	2	2	53670	26785	26885	"	7-5L&M
Grove RT740B	96	150	2	2	66180	33020	33160	"	7-5N&O
Grove RT760	98.5	150	2	2	90885	45805	45080	"	7-5P
Grove RT990	113	185	2	2	136400	70050	66350	"	7-13
Grove HL150T	99.75	238	8	8	189804	110732	79072	(2)	7-5R
"	"	"	"	"	"	27636	162168	(3)	"
Drill Rigs on tires									
Killman BK-81	100/112	246	2	8	28000	---	---		7-2
CME 55	96	254	---	---	33100	---	---		7-2
Long Year 2200	90	136	---	---	12200	---	---		7-2

NOTES: For all cranes, axle load values represent unloaded condition.
(1) Weight of Basic Standard Machine. (2) Weight of Complete Standard Crane with boom positioned to front. (3) Weight of Complete Standard Crane with Boom positioned to rear.'

Table 3 (Cont'd)

Summary of Vehicle Loads Data

Vehicle	Shoe size (in. x in.) Width	Length	Weight (pounds)		Total Force (pounds)	Ref #
Vibratory Rammers						
Wacker						
BS45Y	10	13	122		2250	7-4N
BS60Y,GVR151Y	11	13	135		2775	7-4N
BS62Y,65Y	13,11	13	152		3640	7-4N
BS105Y	16	15	235		5900	7-4N
Vehicle	**Drum width (inches)**	**Wheelbase (inches)**	**Weight (pounds)**	**Centrifugal Force (pounds)**	**Total Force (pounds)**	
Vibratory Rollers						
Wacker						
RS800A,H	28.3	--	1025	3500	4525	7-4N
W55,55T,74,74A	21.6	--	1840	9000	10840	7-4N
RT560	22	--	2830	14000	16830	7-4N
RT820	32	--	3020	14000	17020	7-4N
WDH86/110	34/43	--	2822	8550	11372	7-4N
RD880V	35.4	--	2430	3000	5430	7-4N
R1000,S,B	40	--	4700	12000	16700	7-4N
Stone Duomat						
R50P	20	--	1795	--	6600	7-4O
DR60	25	--	1210	--	3600	7-4O
DR70,DR70P	27	--	1540	--	6600	7-4O
R77B,DR77	30	--	2025	--	8800	7-4O
R90B	35	--	2920	--	13200	7-4O
Caterpillar						
CP323,CS323	48	94	9800	12700 *	22500	7-4B
CB 434	56	103	13350	16800 *	46950	7-4C

NOTE: For all rollers, dynamic load is shared by rollers unless otherwise noted.

* For Cat CP323 & CS323 machines, dynamic load is transmitted through front drum only.

Table 3 (Cont'd)

Summary of Vehicle Loads Data

Vehicle	Track (inches)	Tread Length (inches)	Tread Width (inches)	Weight* (pounds)	Ref #
Crawler cranes					
Grove HL150C	206	250	46	301890	7-5S
Manitowoc 4000	205	223	48	315160	7-4
Crawler backhoe					
CAT 235	106	199	30	101750	7-4G
Crawler tractor					
D4H Series II	66	88	18	22895	7-13

REVISIONS

REV	DESCRIPTION	DATE	APPROVED

LEGEND

- ZONE A
- ZONE B
- ZONE C
- ZONE D

ZONE D-1
ZONE C-1
ZONE C-4
ZONE C-5
ZONE C-2
ZONE C-3
ZONE D-2
ZONE D-3
ZONE D-4
CPP-763
CPP-664
CPP-654
CPP-630
CPP-699
CPP-659
N

0 20' 40' 60' 80' 100'
(DO NOT SCALE OFF OF THIS DRAWING)

QTY. REQD	QUAL LEVEL	PART OR IDENTIFYING NO.	DESCRIPTION/MATERIAL/SPECIFICATION	ITEM/ FIND
			PARTS LIST	

DIMENSIONING AND SYMBOLOGY ARE AMERICAN NATIONAL STANDARD UNLESS OTHERWISE SPECIFIED
SURFACE ROUGHNESS 125
DIMENSIONS AND TOLERANCES ARE IN INCHES
TOLERANCES: .X ±.1 DECIMALS .XX ±.03 .XXX ±.010 FRACTIONS ±1/2 ANGULAR ±1°
DO NOT SCALE DRAWING

NEXT ASSY/HIGHER ASSY — FINAL — DATE
SYS ENG — DATE 10/96
ENG MGR — DATE
DESIGN — DATE 10/96
CADD — DATE 3-7-96
DRAWN A.L. RICHMOND — DATE 3-7-96
RELEASE — DATE

Lockheed Idaho Technologies Company

CPP TANKFARM

AREA VEHICLE LOADS MAP

WM

SIZE D — CAGE CODE 200 0100 65 530 — DRAWING NO. 097726 — REV

SCALE SHOWN — SHEET 1 OF 1

CONTROLLED DOCUMENT CLASS I

ADOCS NO. ____

1 TBA